May-07-12 11:20:13 AM

Work Order ID 84190 *84190* Page 1 May-07-12 11:20:13 AM D350-636-109 Item ID: Accept *N900040100* Setup Start **Revision ID:** Tow Ring Installation Item Name: **Start Date:** 07/05/2012 Start Qty: 2.00 **Cust Item ID: Required Date: 23/05/2012 Req'd Qty:** 2.00 **Customer:** Reference: Run Process Plan: MLJ Date: 12/05/07 Tooling: Approvals: Date: Stop Date: SPC (Y/N): Date: Sequence ID/ **Operation** Tool ID Reject Set Up/ Tool # Plan Reject Accept Insp. **Work Center ID** Description **Run Hours** Code Qty Qty Number Stamp **Revision Nbr Draw Nbr** IIN-D350-636 100 0.00 *100* 0.00 Memo Document Control Photocopy bluefile & type labels per PPP D350-636-109 CHG001 110 Pick Kit 0.00 *110* Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 0.00 Memo Quality Control 12,10.50

N/O:			WOR	K ORDER CHANC	GES			
DATE	STEP	PRO	OCEDURE CHANG	E	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC inspector
Part No		PAR #:						
	R	esolution:	Disposition:		QA: N/C C	losed:	Date: _	
NCR:	ane g		WORK ORDER	R NON-CONFORM	IANCE (NC	R)		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	ction B		Approval Chief Eng	Approval QC Inspector
			Ond Eng	0.110. 2.19				
							-: '	
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NOTE: Date & initial all entries

Picklist Print

May-07-12 11:20:17 AM

Work Order ID: 84190

84190

Parent Item:

D350-636-109

D350-636-109

Parent Item Name: Tow Ring Installation

Start Date: 07/05/2012

Required Date: 23/05/2012

Start Qty: 2.00

Required Oty: 2.00

Comments:	IPP Rev:A 10.10.0	1 now iggue DD	worf:E	C				3	start Qty: 2.00		Require	ed Qty: 2.0)O
Component Item ID/ Item Name	Replacement Item ID		Bin Item	Primary	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3407-043		Manufactured	No			110	Each	21.0000		2.10526	53		
D3407=0	<u>43</u> *								**	7	83=	326	St?
ow Ring									_				5
				Location	<u>n</u>	<u>Loc</u>	<u>Qty</u>	Loc Code					7
SWF O				ST420			7		_		_		
))					79232		7			.			
				ST463			14						
					68339		2						
					77504 78841		11		_		_		
3417-9		Manufactured	No		76641	110	Each	39.0000					
1034477_00 Vasher	.	ivianulactured				110	Lacii	39.0000	**	4 <	SP.		
C 1 1				Location	<u>1</u>	Loc	Otv	Loc Code					
Smb @				ST042	_		39						
					67231		1				_		
		•			76229		38			4)	F		
3456-1 .		Manufactured	No			110	Each	183.0000		2			
D3456=11									**		B89	437	CD -
asher						•					<u>~/)</u>	^ - ^	Sp 30
	N			<u>Location</u>	1	Loc	<u>Qty</u>	Loc Code			10-	10 =	∑ 0.
Smp 6	ש			FG			7				-		
					25701		7		_		_		
				ST044			176						
					80252		1				_		
					81876		75						
					83584		100				_		

Dart Aerospace Ltd

N/O:		-	WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector
								
Part No	:	PAR #:	Fault Category:	NCR: Yes	No DQ	A:	Date: _	
	Resolutio	on:	Disposition:	QA: N/C (Closed:		Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
	<u>.</u>										
							·				
:											

NOTE: Date & initial all entries

Picklist Print

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Page 2

Work Order ID: 84190

Parent Item:

D350-636-109

Parent Item Name: Tow Ring Installation

84190

D350-636-109

Start Date: 07/05/2012

Required Date: 23/05/2012

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

		S	Kequire Qty. 2.00
	110 E	Each 1,729.000	
			** m/221415P
Location	Loc Qty	Loc Code	/2-10- 30 .
FG	40)	
104603	40)	
ST301	1689)	<i>O</i>
119546	201		
121162	988	}	
121652	500	1	

Dart	Aeros	pace	Ltd

	. cobace =:a							.
W/O:			WORK ORDER	CHANGES				
DATE	STEP	PR	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,
							t I	
Part No) :	PAR #:	Fault Category:	NCR: Ye	s No DQ	A:	Date: _	
	Resolution	n:	Disposition:	QA: N/C	Closed:		Date: _	
NCR:			WORK ORDER NON-CON	IFORMANCE (NO	R)			
• • • • •	T		Corrective Actio	n Section B			· · · · · ·	

	WORK ORDER NON-CONFORMANCE (NCR)									
	Description of NC		Corrective Action Section B	Verification	Approval	Approval				
STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto			
			•			·				
	STEP	STEP Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Description of NC Section A Initial Action Description Sign & Section C	STEP Description of NC Section A Possible Section A Possible Section A Possible Section C Sectio			

NOTE: Date & initial all entries

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REFERENCE ONLY 500



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7.0 **PARTS LIST** (D350-636-101/-103/-104/-105A/-105B/-107/-107A/-107B/-109 KITS)

Item	Qty -101	Qty -103	Qty -104	Qty -105A	Qty -105B	Qty -107	Qty -107A	Qty -107B	Qty-	Part Number	Description
	X						<u> </u>			D350-636-101	TOE STEP KIT (LH/RH)
		X					· ·			D350-636-103	APICAL FLOAT CONVERSION KIT, LH
			X							D350-636-104	APICAL FLOAT CONVERSION KIT, RH
		-		X				· .		D350-636-105A	WEDGE KIT
					X				1	D350-636-105B	WEDGE KIT
						X	 			D350-636-107	CABLE GUARD KIT
	_					1	х		1	D350-636-107A	FWD CABLE GUARD
		-				1		х	†	D350-636-107B	AFT CABLE GUARD
							 		X	D350-636-109	TOW RING KIT
									 		
8		1							 	D3488-041	BLADE FITTING, LH (REPLACES D2742-1)
8	 	┝╌	1				 			D3488-042	BLADE FITTING, RH (REPLACES D2742-2)
10	-	2	2						1	AN8C21A	BOLT (REPLACES ANS-16A)
11		2	2							AN960JD816	WASHER (OR NAS1149DO863J)
12		2	2							MS21083C8	NUT (REPLACES MS21083N8)
26B		4	4							AN3C7A	BOLT (REPLACES AN3-7A)
27		4	4							AN960C10L	WASHER (REPLACES AN960JD10)
		-									,
40	1									D3487-1	TOE STEP ASSEMB: Y
43	<u> </u>	2	2							D3493-1	WASHER
50		2	2							D3532-1	WASHER
	-										
60				2						D3926-1	WEDGE
61		t			2					D3926-3	WEDGE
62				4	4					MS21042L3	NUT
63				4	4					MS24693S276	SCREW
64		†		4	4					NAS1149D0363J	WASHER
									1		
70							1			D3927-1	FWD CABLE GUARD
71								1	7	D3927-3	AFT CABLE GUARD
72	 	1					2]	D3928-1	BRACKET
73							. 2			AN4-14A	BOLT
74		-						1	"	BLBS-020	PIP PIN
75	 	1					2			MS21042L4	NUT
76	-						4			NAS1149D0463J	WASHER
	<u> </u>						[
80	 	 							C1	D3407-043	TOW RING ASSEMBLY
81		l							2=	D3417-9-	WASHER
82	 	—							15	D3456-1	WASHER
83	 						1		1	MS21043-4	NUT

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Revision: I

Date: 10.10.25